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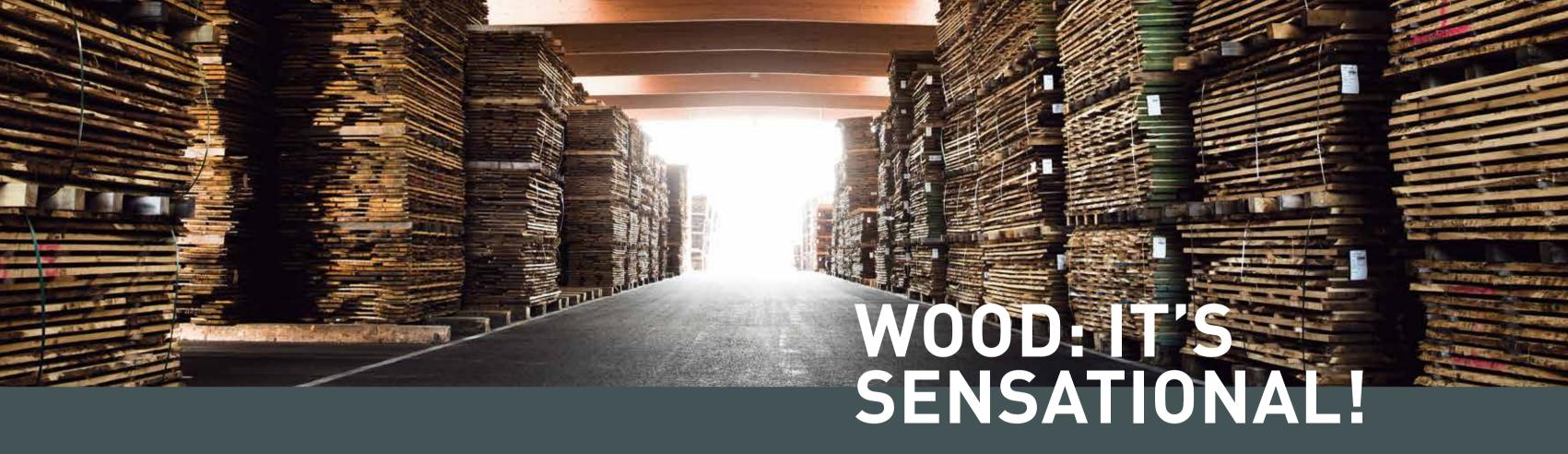
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Find out more about our pioneering role in sustainable furniture production! qr.team7-home.com/pioneer-sustainably-furniture-video

99

Our commitment to nature and to our values shapes everything we do.

Dr Georg Emprechtinger, CEO and owner of TEAM 7

Looking at our world today, it is clearly time to acknowledge the fundamental importance of nature in our lives, and to take responsibility for our ecological footprint. It is time to prioritise lasting value – and to treat nature and our fellow humans with respect. We manufacture products with a long functional and aesthetic lifespan. We actively support climate protection thanks to our decision to manufacture durable kitchens and furniture from natural, renewable raw materials in an environmentally sustainable way.

At TEAM 7, sustainability and environmental protection have been at the heart of everything we do for decades. Because we are a part of nature, and how we interact with it is a deciding factor for our future. The forests in which the trees for our kitchens grow play an important role as durable carbon storers. One cubic metre of wood binds the carbon from around one tonne of  $\mathrm{CO}_2$ . We then use this wood to make kitchens, which in turn store the bound carbon for a long time. While this is happening, the next trees start growing and extracting  $\mathrm{CO}_2$  from our atmosphere. Like good wine, we give our wood time to mature, to develop the qualities we value by letting it dry for up to two years. Wood is also naturally accustomed to all sorts of challenges – it is extremely robust. This makes our kitchens durable, stable in value and especially easy to care for. Even small dents and scratches can be repaired and the traces of many years of use can be removed. In this way, our kitchens retain their natural beauty for decades.

#### KITCHENS MADE FROM REAL WOOD - FOR MANY YEARS OF COOKING PLEASURE



#### SUSTAINABILITY

forestry and manufacturing in Austria guarantee environmentally-friendly production of our kitchens, which can then be re-integrated back into the material cycle after a long service life.



#### DURABILITY

Elements made from rea solid wood and fronts in ultramodern three-layer technology make sure our kitchens are strong and durable. The solid desi and repairable surfaces ensure a significantly longer lifespan.



#### HYGIENE

The wooden surfaces finished with natural oil are free of harmful substances and maintair their antibacterial properties – ideal for storing food. They also ha



#### ERGONOMICS FUNCTION

Our kitchens are
order-based and
custom-made to meet
ndividual requirements
and therefore provide
superior ergonomics

The innovative features and sophisticated organisation of the interior and various work surfaces make sure that things flow smoothly during cooking

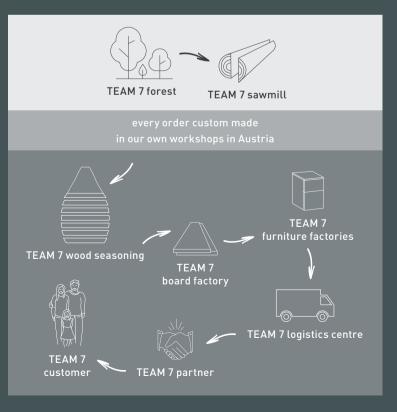


# WE WERE ALREADY ECO BEFORE IT WAS COOL

Back in the early 1980s, we decided to consistently follow "green" principles and convert our production completely to wood from sustainable forestry. This commitment to nature and our values shapes everything we do. We have set ourselves strict guidelines: only by living responsibly and sustainably can we preserve the fundamentals of life for future generations. We always consider both the human aspect and nature itself when producing our kitchens. Careful use of resources has already been part of our everyday production methods for several decades. So we place great emphasis on ecological and sustainable production.

# FROM THE FOREST TO THE FINISHED KITCHEN: IT'S IN OUR HANDS

The entire production process for our furniture is carried out in our own workshops here in Austria: from natural seasoning and drying of the wood, to making the solid wood panels, right through to the finished product of our traditional artisan craftmanship. This means we can guarantee high standards and environmentally friendly production. And the quality that we promise: made in Austria.



# REAL CRAFTSMANSHIP

Every TEAM 7 kitchen is unique – hand built in our workshop by experienced joiners using Austrian artisan craftsmanship. Their knowledge and skill are based on a tradition that goes back generations: starting with the choice of wood and the correct way of storing, to the careful processing that does justice to the living wood. Hand-sorted wooden surfaces, high-quality wood joints and handcrafted details that can only be achieved in this way using real solid wood, testify to the high quality of our products. Not only do we create kitchens, we also create lasting value.



# THE LATEST TECHNOLOGY

At our plants, we combine the knowledge of our joiners with ultramodern technology for processing wood. For us, these two things go together. Because we want precision down to the detail and this is achieved by combining technology and tradition. Even though we work with the most precise machines, the final touches are always completed by human hands. This is apparent in our kitchens.



Elements and drawers made from real solid wood make our kitchens extremely strong and enormously resilient. We guarantee the highest production standards, with constant quality checks and much of the work completed by hand.







# DISCOVER TEAM 7 KITCHEN WORLDS ONLINE

In our virtual kitchen studio, you can experience the various design styles of our kitchens up close and discover the planning diversity of our kitchen range. The perfect inspiration to help you create your dream kitchen!



TEAM 7 kitchen worlds
qr.team7-home.com/
virtual-kitchen-studio

# PERSONALISED PLANNING

We plan each and every one of our kitchens precisely to your specifications. A wide choice of wood types, materials, handles and modern cabinet fittings for the interior open up a broad range of design options. We can adjust heights, widths and depths\* to the nearest millimetre – and even create bespoke designs. In our kitchen checklist, you can find basic questions on how to plan your own personal kitchen. This checklist provides the perfect foundation for a consultation with our TEAM 7 partners!

 $\hbox{*excluding wardrobes with functional fittings}\\$ 

Find out more about the EAM 7 kitchen checklist!
qr.team7-home.com/
kitchen-checklist





A longing for things that are genuine is inherent to human nature. We can only feel things fully with all our senses when they are real. The open-pore, living wood of our kitchens has the unique ability to move us with its feel, beauty and scent. That's why we do everything we can to bring wood and its authentic characteristics into your home. Experience what we mean by "cooking with all the senses" and in tune with nature.



#### SIGHT

wood surfaces are sorted by hand and genuinely unique. Like the trees they are made from.



#### HEARING

and pianos – they all depend on real wood for their sound.





#### TOUCH

Enjoy the warmth of our oiled, open-pore wooden surfaces – you can literally



#### SMELL

Close your eyes and enjoy the scent of real wood.



#### TASTE

Fine wine from
a wood barrel,
fresh bread from a
wood-burning stove:

"

For anyone who sees cooking and enjoying food as a multi-sensory experience, wood is the perfect natural material for their kitchen.

Dr Georg Emprechtinger, CEO and owner of TEAM 7 99

The finest hardwood, assembled without formaldehyde, finished with natural oil - and that's it.

Dr Georg Emprechtinger, CEO and owner of TEAM 7

# **PURE SOLID WOOD**

Our kitchens are crafted from pure solid wood, which creates a healthy cooking environment. That's no surprise – after all, the trees themselves come from healthy forests. Nurtured for decades in sustainable forestry, we process the wood with the greatest of care – and from the very outset. The choice of wood type is decisive for the later quality of our kitchens. Genuine, open-pore wood brings comfort and warmth into your home. It breathes, absorbs humidity and releases it again when the air is dry. This creates a noticeably more pleasant atmosphere in the room. Wood also has a natural anti-static and anti-bacterial effect.

To ensure we preserve these qualities, we process this superb natural material in its purest form. This is why the TEAM 7 promise applies to the manufacturing of all our kitchens: pure solid hardwood from sustainable forestry, assembled without formaldehyde, finished with natural oil – and that's it! This is how we make sure the wood remains free of harmful substances and retains its wonderful properties.



# ULTRAMODERN THREE-LAYER TECHNOLOGY

Even the high-quality three-layer solid wood panels are made to order for our kitchens in our board factory. Three layers of the finest hardwood are glued together transversely. This technology preserves the naturalness and the original strength of the wood. At the same time it provides the boards we use for the fronts in our kitchens with a tremendous structural stability. This opens up new possibilities for unique designs and functionality.





14 echt.zeit echt.zeit

# REAL

#### echt.zeit

The echt.zeit kitchen creates a place of shared experience and enjoyable moments. It's all about returning to essential values, such as fresh, natural ingredients and traditional craftsmanship, as well as a new cooking culture and experiencing the comfort of home. High-quality ceramic brings a striking elegance to the kitchen, while the finest hardwood adds a warm and cosy touch.



red<mark>dot</mark> winner 2022







In the **echt.zeit** kitchen, TEAM 7's passion for true craftsmanship and solid wood expertise becomes apparent. The vertical millings of the echt.zeit fronts create a fascinating depth effect that can only be achieved with solid wood. With its impressive material thickness and striking appearance, the open shelf unit brings the powerful beauty of real solid wood into the kitchen.

fig.: **echt.zeit** kitchen, wood type walnut, basalt black ceramic **ark** bar stool, wood type walnut, anthracite (seat shell) and taupe (piping) leather | **filigno** glass cabinet, wood type walnut, smoked glass



Find out more about the echt.zeit kitchen! the echt.zeit kitchen!
qr.team7-home.com/
echt-zeit-kitchen-walnut





It is the appealing interplay of wood and ceramic that makes this **echt.zeit** kitchen so intriguing. Elements of living solid wood repeatedly break up the dark, minimalist surfaces, creating a very special balance of materials. Flexible drawer dividers made from fast-growing bast fibres and the new light bridge for growing fresh herbs reinforce the philosophy behind the **echt.zeit** kitchen.







# filigno

dictate the design of the filigno kitchen,



# filigno

Defining features of the **filigno** kitchen include a delicate casing of solid wood panels only 12 mm thick, manufactured using ultramodern three-layer technology. Handleless fronts emphasise the minimalist design and the precision of the workmanship.

fig.: filigno kitchen, wood type oak white oil, phedra ceramic







# filigno

Retractable hinged doors, behind which additional storage surfaces and built-in appliances are concealed, create a purist look in next to no time, while alcove units wi dimmable LED lighting set exciting accents. Ingenious detail: a pull-along makes it easy to open the top inner drawer behind fronts spanning the full height of the element.



Find out more about
the filigno kitchen!
qr.team7-home.com/
filigno-kitchen-video



26 black line black line

# DARK BEAUTY

## black line

In the **black line** kitchen, the cool elegance of black surfaces meets the natural beauty and warmth of the finest solid wood. The generous add-on table and the open plan of the kitchen create an especially cosy atmosphere.



# black line

Coloured glass, matt black handles and plinth panels are the key ingredients in the **black line** kitchen's elegance. An integrated extendable table provides additional storage space in next to no time. Ergonomically shaped handle profiles impress with their ease of use.

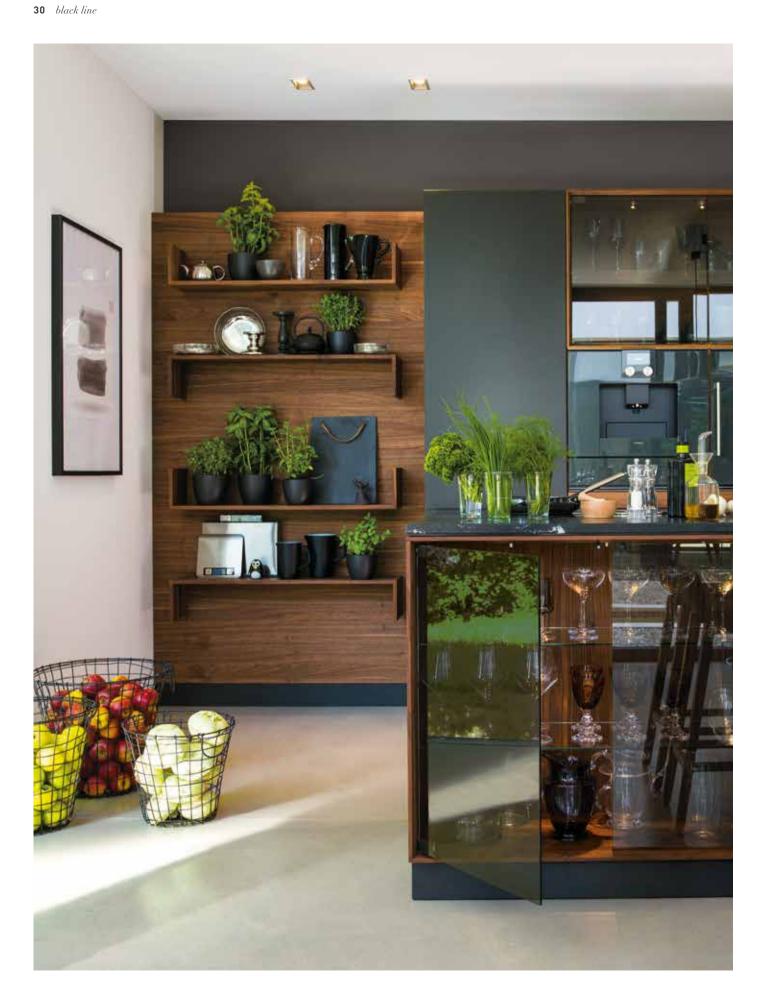
fig.: **black line** kitchen, wood type walnut, matt black glass, smoked glass | **ark** bar stool, wood type walnut, fabric Clara 188 (seat shell) and black leather (piping)







black line 31





Find out more about
the black line kitchen!
qr.team7-home.com/





#### design elements

Flexible design elements allow for detailed refinement of your kitchen design. Optional open or closed style can provide spaces for decorative accessories or kitchen utensils, which can be beautifully positioned behind smoked doors.



The centrepiece of the **k7** kitchen is the height-adjustable kitchen impresses with the continuous wood pattern of the hand-sorted fronts.

# *k*7

Whether table, bar or work surface: the worktop of the **k7** kitchen island can always be adjusted precisely to individual ergonomic requirements via a flush-mounted control switch. The lifting technology, patented by TEAM 7 and globally unique, operates almost silently.

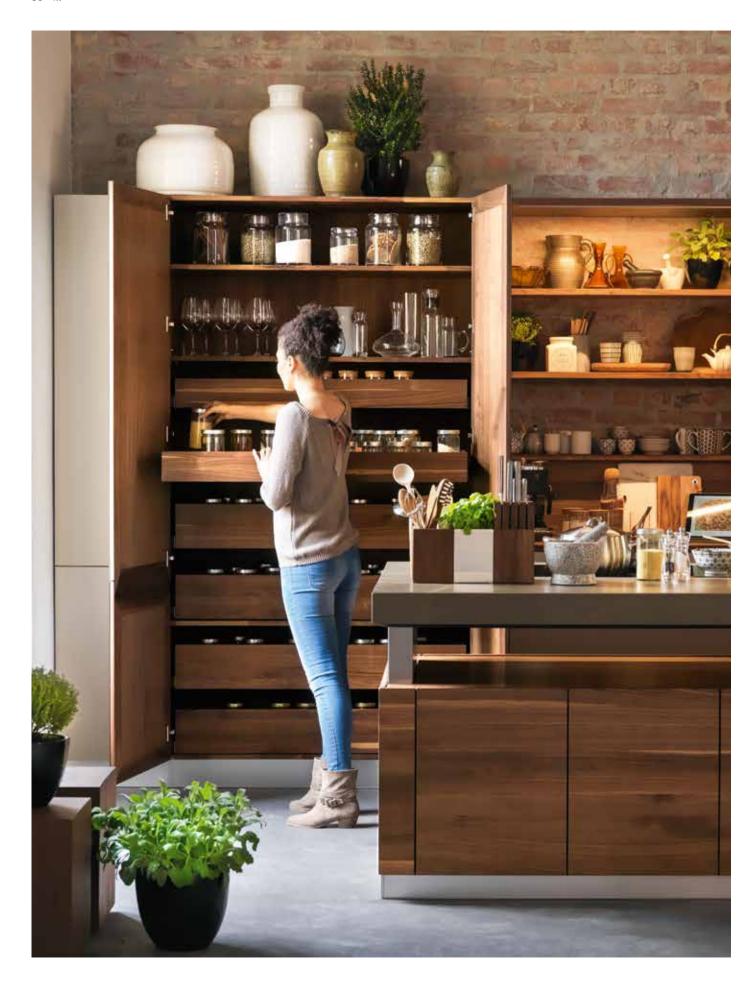
fig.: k7 kitchen, wood type walnut, matt bronze glass







k7 37





# *k*7

Solid wood inside the kitchen wardrobes cabinets emphasises the high-quality workmanship and ensures maximum stability. The oiled wooden surfaces have an anti-bacterial effect and make our kitchen cabinets the ideal place for storing food.









Our **linee** kitchen offers a wide range of design options: from a simple kitchenette to a kitchen-living area with an island feature – it can be perfectly adjusted to your requirements.

linee kitchen | ark bar stool





A versatile shelf system creates the perfect transition into other living areas and provides a place for your useful and beautiful things – ideal for open-plan living areas. Clever additions such as concealed switches and sockets complete this modern kitchen design.

fig.: **linee** kitchen, wood type oak, matt medium grey glass **ark** bar stool, wood type oak, fabric Clara 2 188 (seat shell) and black leather (piping)







Numerous innovative design details add to your comfort and unrestricted enjoyment when cooking in the **linee** kitchen. Ultramodern features allow storage space to be used to its full potential and guarantee well-organised contents which can be seen easily.



46 linee linee

# ONE FOR ALL

#### linee

From classic to modern: the **linee**kitchen offers the perfect solution for
every space situation. This kitchen is not
only incredibly versatile, it also comes in
many different guises. This is because
different handles and a wide range of
front versions enable a lot of creative
freedom in the design.



Larger fronts for base cabinets with sliding doors and practical shelving elements add variety to the kitchen design. Drawer dividers can be combined in different widths and depths, giving all utensils enough room.

fig.: **linee** kitchen, wood type walnut, matt pebble glass



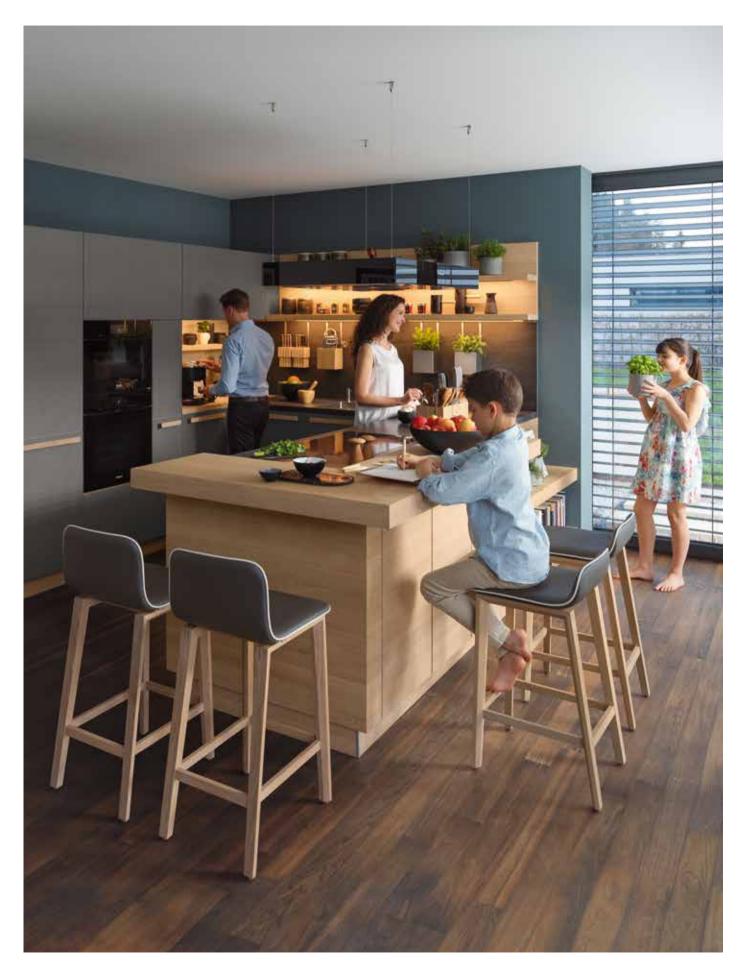








52 cera line cera line









# cera line

is the defining feature of the **cera line**. The striking bar handle made of real solid wood in a solid material thickness makes for an exciting contrast. An aluminium version with stainless steel finish offers additional design options.

fig.: **cera line** kitchen, wood type oak white oil, cement (fronts) and basalt black (worktop) ceramic | **ark** bar stool, wood type oak white oil, anthracite (seat shell) and white (piping) leather

54 //



11

The **l1** originates from the **linee** kitchen range: it has the same quality, the same appearance, and uses the same wood types. Only the range of options is different, limited to selected cabinets and handle styles. This make the **l1** an attractive TEAM 7 entry-level kitchen – ideal for first-timers.



1







# 11

Nifty U-shaped shelves that offer a decorative place for your herbs and spices bring charming and modern freshness into this l1 kitchen.

Practical and concealed outlets on the underside of the counter offer smart functionality.

 $\label{eq:fig.:l1} \emph{hitchen}, wood type alder, matt white glass | \textbf{ark} \ bar stool, \\ wood type alder, anthracite (seat shell) and white (piping) leather \\$ 





The **echt.zeit** kitchen presents solid wood in its most attractive form, combining sustainable quality with superior functionality. Thematically well thought-out cooking areas that meet versatile requirements guarantee unrestricted enjoyment while cooking.







You will find space for crockery, herbs and more on the open shelf with optional LED light strip. It can be planned as a solo piece standing up against the wall, as a room divider, or as part of a medium-height or tall cabinet. Innovative solid wood panels, manufactured with ultramodern three-layer technology, make it possible to create bars, counters and add-on tables with an impressive material thickness and a length of up to 280 cm – in one piece.

fig.: echt.zeit kitchen, wood type oak, phedra ceramic ark bar stool, wood type oak, fabric Canvas 364 (seat shell) and medium grey leather (piping)



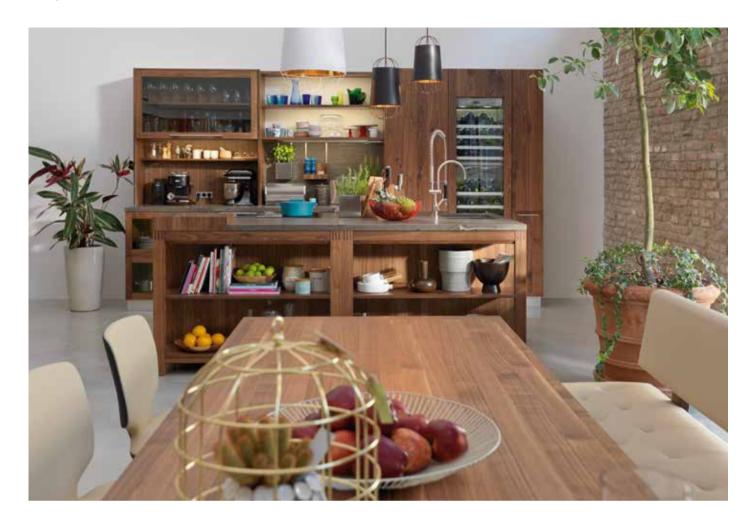
With its ingenious arrangement of areas for washing up, cooking, preparing and eating food, all four sides of the echt.zeit kitchen island can be used at the same time. This encourages people to come together to experience and enjoy special moments. The different heights of the individual areas ensure ergonomically correct working. Pull-out shelves make it easy to operate kitchen appliances and a knife drawer with a magnetic wooden strip allows kitchen knives to be stored in a clear and blade-friendly way.







The **loft** kitchen is the modern countrystyle kitchen for those who love wood, enjoy cooking, and appreciate authentic its design impresses both due to the vibrant aura of wood and the loving details of traditional production techniques.





# loft

The open design style gives the **loft** kitchen a particularly cosy atmosphere while offering a perfectly planned environment for enjoyable cooking. From simple kitchenette to luxurious kitchen-living area with an island unit, **loft** offers optimal solutions for widely varying needs and living spaces.

fig.: **loft** kitchen, wood type wild walnut, smoked glass





70 *loft* 



# loft

the **loft** kitchen combines supposed opposites with clear lines, subtle edge profile and lovingly crafted details. For an even brighter, more vibrant feel, consider ordering your kitchen in wild oak or wild walnut.





# loft | ark

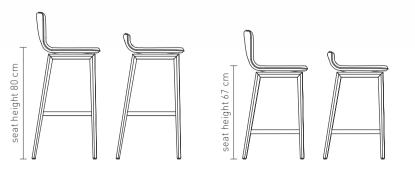
To create the perfect dining area and a place for the whole family to gather, the **loft** kitchen can be combined with an add-on table that impresses with its material thickness. The **ark** bar stool is a stylish companion. It is available in two seat heights and with two backrests of different heights and offers pleasant seating comfort.

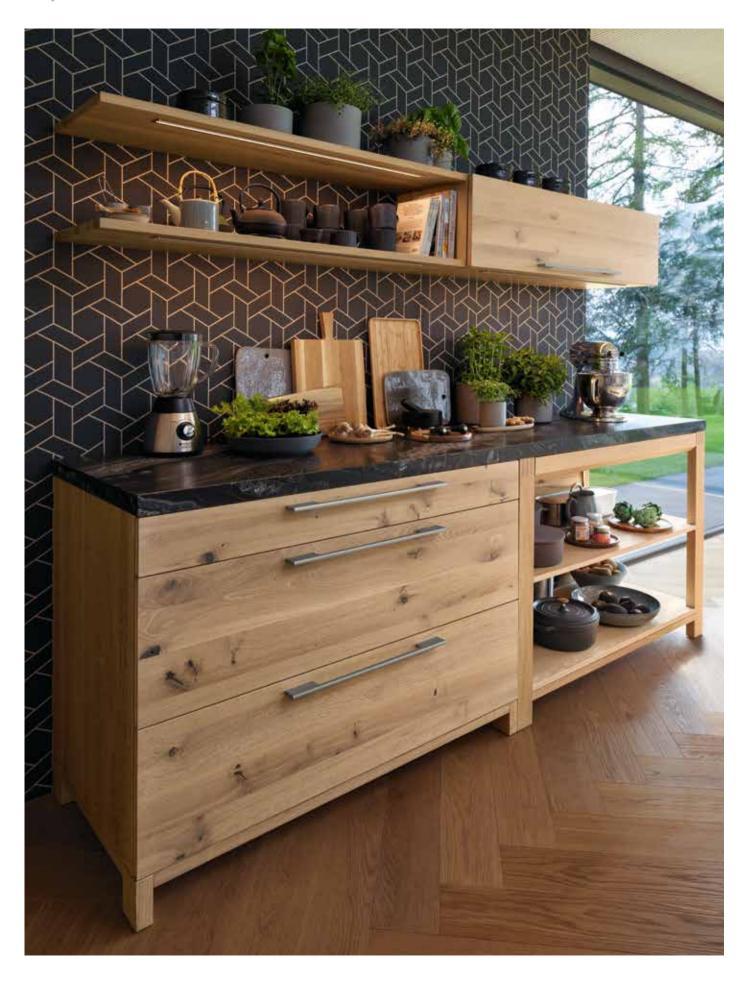
fig. left: **loft** kitchen, wood type wild oak white oil | **ark** bar stool, wood type oak white oil, black (seat shell) and taupe (piping) leather

fig. below left: **ark** bar stool, wood type oak white oil, fabric Clara 273 (seat shell) and anthracite leather (piping)

fig. below right: **ark** bar stool, wood type walnut, black-brown (seat shell) and pebble (piping) leather









# loft

Functional details and open storage space make finding cooking utensils easier and help things flow smoothly during cooking. The practical ceilingmounted storage with optional LED lighting keeps all kitchen gadgets within easy reach and sets accents at the same time. Interior drawers made of solid wood provide clear storage space behind fronts which span the full height of the element.



76 rondo rondo

# KITCHEN CLASSIC

#### rondo

The design of the **rondo** kitchen plays with traditional elements of style. At its heart are craftsmanship and the natural characteristics of wood. Open shelves, cornices and the gently rounded edges discreetly emphasise its country cottage character. The emphasis here is placed on manageability and functionality.







#### rondo

Lovingly crafted alcove elements in solid wood and the elegant bottle rack complete the charming appearance of the **rondo** kitchen. Generous storage space for kitchen gadgets and other utensils can be concealed behind the roll door of the top cabinet. To keep your hands free for cooking, there is a practical stand for your cookbook or tablet.

fig.: **rondo** kitchen, wood type beech heartwood, clear glass







And just as in cooking, the individual design of your kitchen is all about the ingredients. Because every cook has their own style, uses different utensils and has special storage needs. So the kitchen should be carefully tailored to suit the users' needs. Our solid wood kitchens are individually planned and custom-made to order. This allows us to adapt the kitchen perfectly to suit individual ergonomic and architectural requirements.

# **MATERIALS**

The materials for our kitchens have to be just like our wood: natural, genuine, and sustainable. This guarantees a healthy environment for preparing your food.

#### What is your favourite colour?

Choose the exact colour you desire for all glass surfaces. The entire colour range of the NCS system is available to you (surcharge applies).



 $types\ of\ wood*\ |\$ Unless stated otherwise, all wooden surfaces are finished with natural oil.



#### coloured glass | glossy or matt

white (optiwhite)	natural white (optiwhite)	sand (optiwhite)	pebble (optiwhite)	taupe (optiwhite)	sludge (optiwhite)
dark brown	light grey (optiwhite)	medium grey (optiwhite)	anthracite	graphite grey (optiwhite)	black
pearl (matt only)	bronze (matt only)	steel (matt only)			

ceramic | usage: fronts, worktops (this is just a selection of the surfaces available)



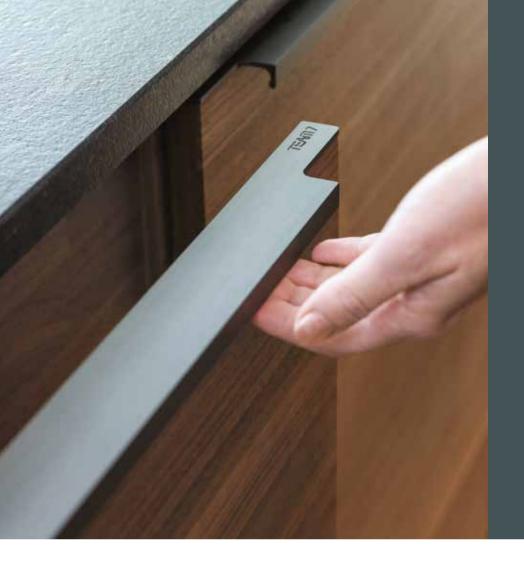
#### $leather\ colours$ $^{**}$ | usage: ark bar stool



#### Clara fabric colours | usage: ark bar stool



<sup>\*</sup>worktops available in beech, oak, walnut | \*\*all leather colours (L1) as in TEAM 7 leather sample swatches



# HANDLES

The finishing touch for every TEAM 7 kitchen is choosing the right type of handles. Whether profile handle, bar handle or without a handle – functionality and aesthetics combine to make a statement that gives every kitchen its own personal touch.

# profile handles



GPS
profile handle
black stainless
steel finish



**GPE**profile handle
stainless steel finish



strip handle flush stainless steel finish

#### without handles



**GFU**handle groove in
stainless steel finish



AP-SD, AP-TD
Servo Drive (electric)
or touch mechanism
(mechanical)

#### bar handles



MGS metal handle black stainless steel finish



MG metal handle stainless steel finish



SEF
bar handle
stainless steel finish



SEN
bar handle wood
wood types: beech,
oak, walnut



**GKU**cubic bar handle
stainless steel finish



GO
oval bar handle
stainless steel finish



round handle stainless steel



round bar handle
12 mm
stainless steel



# DRAWER ORGANISATION

Ingenious accessories create order with a system. Width and depth of the drawer divisions can be combined flexibly and extended at any time. They use every nook and cranny and also store all the supplies hygienically and safely.

#### pro

The combination with aluminium gives this interior a particularly elegant appearance.

#### OrganiQ

In neutral black, the modules made of renewable bast fibres match any wood type.

#### move

The elements of this drawer divider are made entirely from pure solid wood.

# **OrganiQ**









pro







#### move





# STORAGE SOLUTIONS

Not a centimetre is wasted here: custom-made features make cooking a pleasure. With our storage solutions, your ingredients and cooking utensils are always within easy reach. A practical divider for baking trays makes it easy to store and handle these bulky baking utensils. Order and a clear overview are as important as ergonomics here.

#### chrome interior

A metal railing in shiny chrome frames the elements of this interior.

#### anthracite interior

For this system of anthracite-coloured metal, the front and railing can be chosen in solid wood to match the element wood type.

#### baking tray divider, base cabinets with functional fittings or interior drawers



## wall cabinets with flip top system, upper cabinets with a roll door



# tall cabinets with retractable hinged doors or functional fittings, wine cooler front





# LIGHTING

Thoughtfully designed lighting systems ensure that your kitchen is brightly lit and has a pleasant ambience: bright light for working and atmospheric light for enjoyable moments. Our LED lighting systems are dimmable and available in two light colours, cool white and warm white.





#### Light bridge

The light bridge in matt black is both a design element and a light source. Its light colour is adjustable from 2,700 to 6,500 Kelvin and can mimic daylight – in combination with our waterproof black metal boxes, ideal for growing fresh herbs.





















# SINKS, ALCOVE SYSTEM, WASTE SORTING

The specially designed undersink cabinet creates space for modern water treatment systems that dispense boiling, cold or fizzy water directly from the tap. Hanging or free-standing, the versatile alcove elements offer space for cooking utensils, herbs or a knife block. Innovative waste separation systems in your kitchen ensure cleanliness and order. To ensure that the waste heat from built-in appliances can escape easily, optional ventilation grids can be planned into the top board.

sinks, waste sorting, ventilation grids, water treatment



#### alcove units, accessories

















# ADD-ON TABLES, BREAKFAST BARS, COUNTERS

A range of breakfast bars, counters and add-on tables transform your kitchen into a popular meeting place to have breakfast or snacks together. Practical connections also open up smart application possibilities for getting small tasks done when working from home. Our matching bar stools and chairs provide first class seating comfort.

add-on tables



# breakfast bars



#### counters









# **ERGONOMICS**

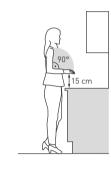
Ergonomics has the highest priority in TEAM 7 solid wood kitchens. Individualised layout options and the fact that every order is custom made means we can fit your kitchen perfectly to your ergonomic needs.

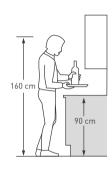
#### type overview

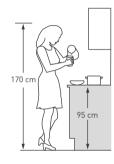
You will find the different front and element dimensions of our cabinet types at www.team7-home.com in the kitchen area.

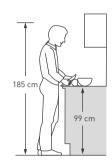
### height chart

Find your ergonomically optimal working height by bending your elbows to 90 degrees and measuring 15 cm downwards.







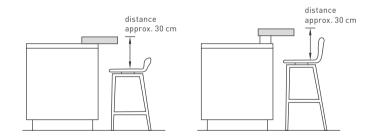


your height	working height
150	80
155	85
160	90
165	90
170	95
175	95
180	95
185	99
<b>from</b> 190	99

source: AMK

#### counter/bar heights

For a comfortable sitting position, set the bar height approximately 30 cm above the seat height of your bar stool.



#### k7 kitchen island

Most comfortable working conditions for every activity – thanks to the infinitely height-adjustable worktop.







bar height

working height

96 values values 97

# THE UNIQUE QUALITIES OF WOOD INSPIRE US TO CREATE KITCHENS THAT ARE EQUALLY UNIQUE.

- it's a tree story:

#### simple day-to-day care



Our solid wood kitchens are not only pleasant to the touch – they also hold up well with daily use. Day-to-day cleaning just needs a dry or slightly damp cotton cloth.

#### product care and repair



The open-pore finish of our wooden surfaces means small dents and scratches are easy to treat. Even the traces of many years of use can be removed: sand down, apply oil, and you're done.



#### room climate



Solid wood furniture feels most comfortable at a constant humidity level of between 40% and 60%, and a room temperature of between 18° and 23° Celsius – just like us humans. You can find more information about the material-typical properties of our solid wood kitchens in our Service Certificate.



Find out more about

#### ecolabel



The Austrian Ecolabel verifies that the wood we use comes from sustainable forestry and contributes to a healthy living environment due to its special surface treatment. The "Austria Quality Seal – Furniture" is a guarantee for tested quality and a badge for durable furniture from Austria that is made to last.





#### ISO, EMAS, GS



The EMAS certificate is proof of our sustainable production, efficient use of resources and that we comply with the applicable environmental laws. As an ISO-certified company, we stand for the implementation of internationally applicable standards in the areas of environment, quality, and safety. In addition, the entire element system is GS-certified ("Tested Safety").











#### test lab



This means that, even in the development phase, we test the function, ergonomics, stability, and safety of our products comprehensively in our own laboratory, over thousands of cycles. TEAM 7 offers only custommade kitchens – with technology and function that has been perfected.

#### conserving resources



Purchasing with the right attitude. Contrary to the current trends toward global sourcing, we have always relied on regional partners and suppliers. This ensures short transport routes and avoids unnecessary emissions of harmful substances. Plus, our regional, carefully selected supplier network means more flexibility for our customers. This not only protects nature, it also preserves our independence.

# CONSERVATION OF RESOURCES

#### NATURE SUPPLIES US WITH IDEAS AND ENERGY.

We purchase 100% green electricity for our production facilities. What is more, our photovoltaic power plant generates 390,000 kWh per year. That covers the annual electricity consumption of over 85 average Austrian households.

#### CONSUME LESS, CREATE MORE.

Thanks to targeted energy-saving projects, such as an intelligent light control, new ventilation or efficient heat recovery systems, we have reduced our annual total energy consumption from 14.8 million kWh to 12.8 million kWh since 2012. We have simultaneously been able to improve manufacturing efficiency.

THE PURCHASE OF GREEN ELECTRICITY COMBINED WITH OUR PHOTOVOLTAIC SYSTEM SPARE THE ATMOSPHERE ANNUALLY

2,000 t CO<sub>2</sub>

#### **EMAS ENVIRONMENTAL STATEMENT**

Everything on our journey to becoming a green all activities of TEAM 7 with the principles of sustainable management can be read about in our EMAS-approved environmental statement.









The scraps of wood accumulated from production are used in the company's own furnaces for heat production, making us completely energy self-sufficient. Since wood is biomass, no more CO<sub>2</sub> is released during combustion than that which the trees have withdrawn from the atmosphere during their growth. This enables a CO<sub>2</sub>-neutral energy generation.



1.300 t CO

IS WHAT WE SPARE THE ATMOSPHERE BY PRODUCING HEAT THROUGH BIOMASS INSTEAD OF BURNING FOSSIL FUEL-BASED NATURAL GAS

#### **DURABLE FURNITURE FROM NATURAL MATERIALS.**

Treated wood surfaces can easily be repaired and covers reupholstered. This transforms our furniture into loyal companions for many years to come. All our furniture is manufactured in such a way that it can be returned to the natural cycle at any time.



SUSTAINABLE PACKAGES. When packaging our furniture, we

avoid plastics and instead use cardboard from recycled waste paper, custom-fitted to the piece we are packing. This preserves resources, saves on padding and provides the best possible protection in transit.



**EVERY YEAR WILL BIND** 

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#### TEAM 7 Natürlich Wohnen GmbH

